Build A Better Supply Chain

Digital Workflow for the Modern Supply Chain

April 13th, 2023, 8 - 9 AM PST





Agenda

- Brief Intros
- Building A Better Supply Chain
- Demonstration
- Case Study
- Q&A



About Cambrian Lab

Mission: To Provide Practical and Effective Solutions for Supply Chain Excellence

Team

Supply Chain, New Product Introduction, and Technology Experts from SAP, Samsung, Siemens, GM, Ford, Applied Materials

Industries

Automotive, High-tech, Semiconductor Equipment, Medical Devices, Consumer Products (From Fortune 100 to Start-ups)

Locations

San Francisco, Detroit, Boston, Houston

Expertise

- New Product Development/Introduction, Supplier Development and Quality Management
- Enterprise and Supply Chain Technology (ERP, SCM, Manufacturing, CRM, Sourcing, Finance)



Panelists

Justin Williams

Edgewell

Kris Gorrepati Cambrian Lab Manish Mathur Cambrian Lab



We are in the Post-Pandemic Supply Chain Era





Big Questions on the minds of Supply Chain teams

What are the lessons learned Has the organization absorbed the from the last 3 years lessons learned Are we taking care of our Supply How will we do if there is another Chain teams Supply Chain crisis



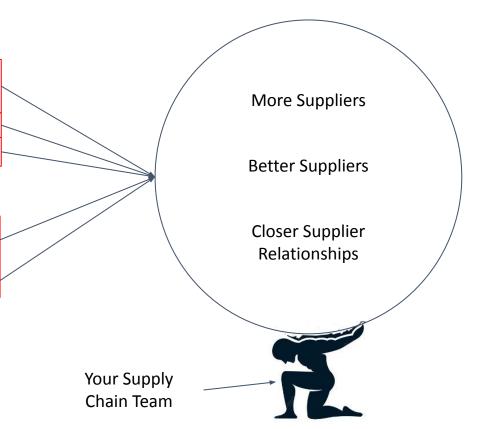
Lessons Learned

- Increased Need for Global and Local Supply Chains
- Know Your Supply Chain
- Better and Closer Supplier Relationships
- Different Inventory Strategy (in some cases)
- Increased Need for Cross-functional and Supplier Collaboration
- Plan, Design and Test Alternatives



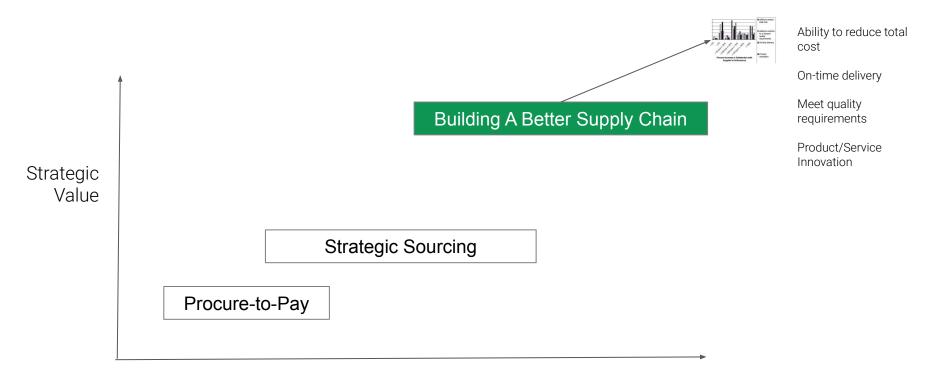
Most Lessons Point to the need for More Suppliers, Better Suppliers, and Closer Supplier Relationships

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- Know Your Supply Chain
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Strategic Value of Building A Better Supply Chain



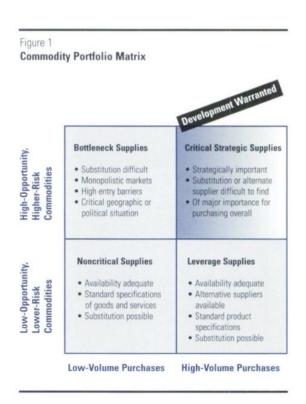
Supplier Engagement Level and Trust



All Purchasing Needs are Not Equal

Right supplier is key to program/company success • High Value Strategic Complex Specifications · Quality and timeliness are essential Cross-functional collaboration needed Not essential for program/company success Non-strategic Specifications are not complex Supplier selection is simpler • Low value and standard goods Specified good and agreed price Routine • Streamline ordering and payment procedure

• Use of E-Commerce



Fictitious but Illustrative Example



Strategic

- Taiwan Semiconductor (ASIC Manufacturing)
- Qualcomm (5G chips)
- Intel (Processors)
- Foxconn (Assembly and Test)
- Samsung, LG Display (OLED Display)
- Corning..(Gorilla Glass)

Non-strategic

- TI, Skyworks, Broadcom....
- Pegatron, ON Semiconductor, Renasas, Micron..
- Jabil..

Routine

• Amphenol, Diodes....

Bottleneck Supplies

Laser Etch Equipment
Display
Glass
Audio, Baseband

Critical Strategic Supplies

5G Processors OLED ASIC Manufacturing

Non-critical Supplies

Resistors Power Supplies

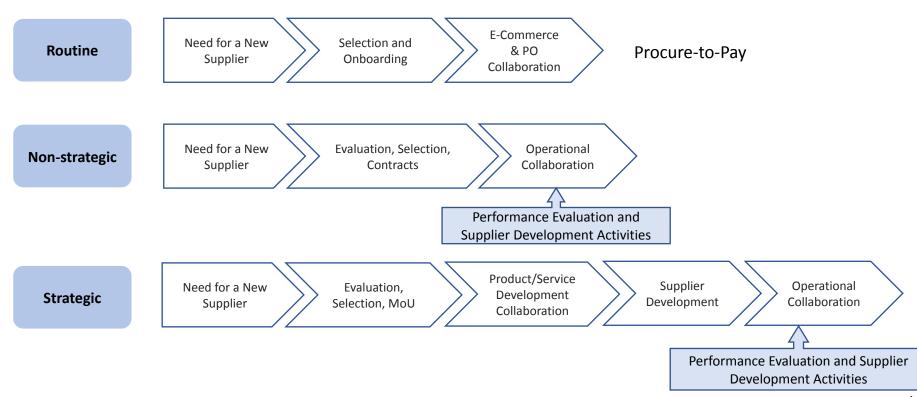
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Leverage Supplies

Packaging ..

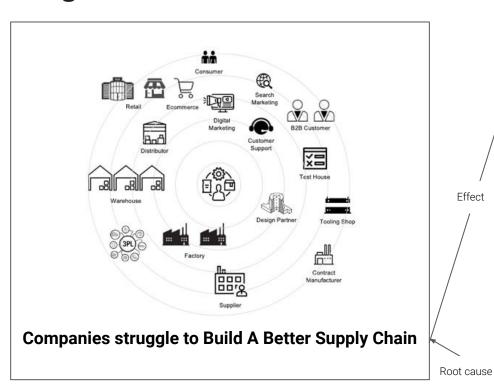
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Varying Levels of Effort and Engagement



"Building A Better Supply Chain" is a Challenge for most Organizations

Effect

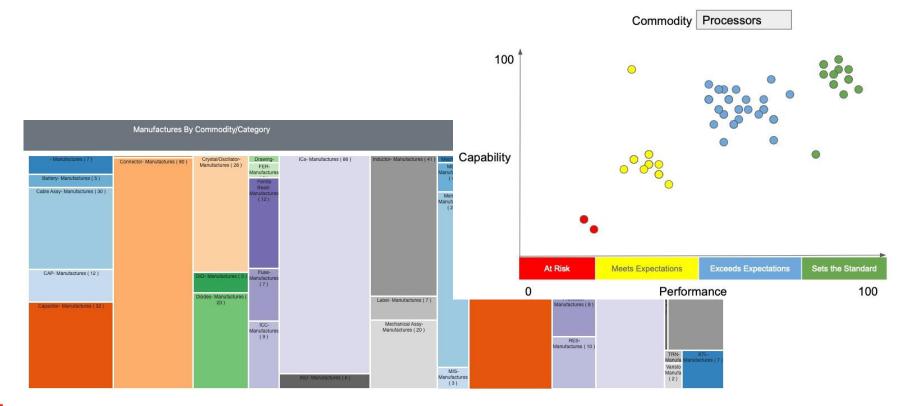


New Product Supply Chain Launch Failure Disruption Poor Supply Chain Poor E-commerce Performance High Warranty Performance Cost Poor Product and Service Quality High Sales **Operations Cost** Lost Sales **Uniformly bad consequences**

- Nothing exists in most cases
- Lack of organizational and cross-functional support
- Lack of Supplier Engagement
- Poorly designed solutions

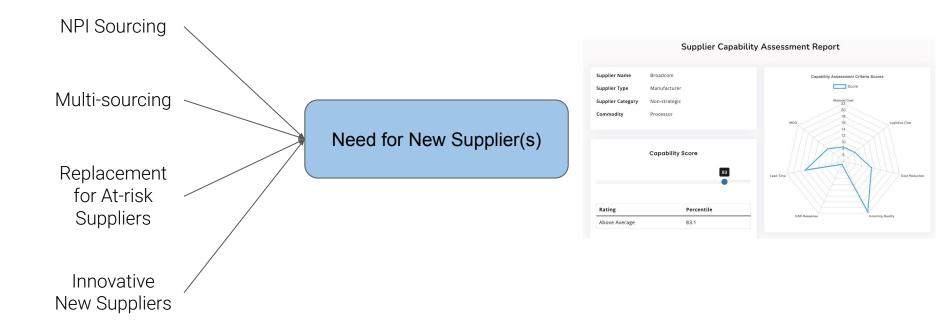
Framework and processes are poorly supported

Assessment of Current Supply Base



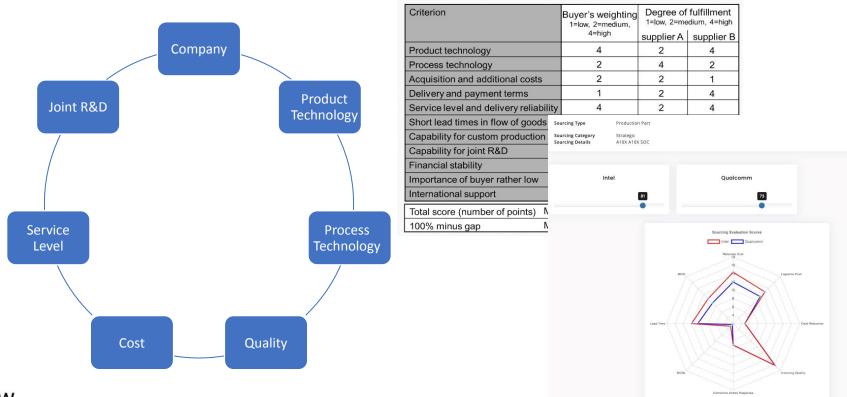


Capability Assessment for New Suppliers





Holistic Supplier Capability and Sourcing Evaluations



Supplier Development

Supply Base and for Individual Suppliers

Supply Base Development	 Commodity specific supply base awareness Multi-sourcing Quality Management System Requirement and Audits (IATF 16949, ISO 13485) Supplier Councils Training Supplier recognition and rewards Information sharing systems
Individual Supplier Development	 Tooling and capacity related investments Value analysis Supplier quality engineering work teams Co-location Joint improvement activities Technology sharing Product development collaboration



Supplier Quality Engineering

Key Aspect of Supplier Development

Potential Supplier

Recommended Supplier

Active Supplier

Preferred Supplier

- Quality Management System Training
- Product and Process Audits
- Post-audit Corrective and Preventive Actions
- Statistical Process Control
- · Gemba walks

- Quality certifications
- · Part and process specific qualification and training
- Advanced Product Quality Planning (APQP)
- Production Part Approval Process (PPAP)
- Continuous Improvement Projects (A3, 8D..)
- Failure Reporting and Analysis
- Corrective and Preventive Action System



Simplify Working with Suppliers On a Day-to-Day Basis

Order Placement

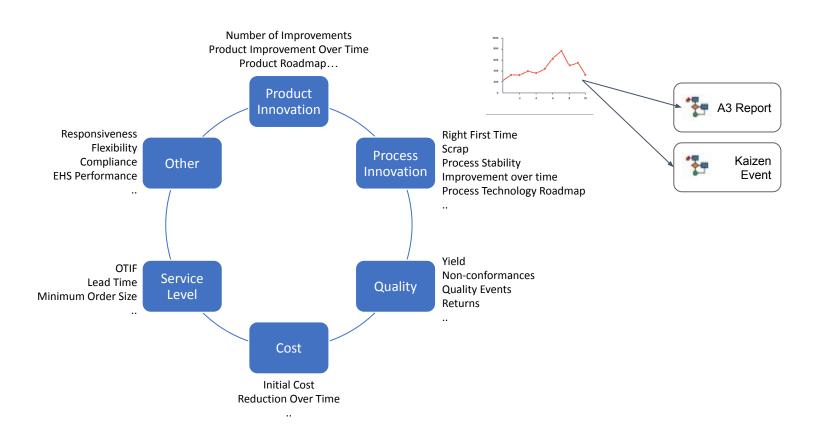
Collaborative Product / Service Development

Collaborative Forecasting

Purchase /
Manufacturing
Order
Collaboration

Supplier Quality Engineering Supplier
Assessment and
Development

Supplier Performance Reporting and Assessment



It's All Good, But can your Supply Chain Team do it Without Help

Your Supply Chain Team

ZFlow – The Swiss Army Knife of Digital Supply Chain Workflow

Do-it-yourself Workflow

Out-of-the-box Integration to ERP, CRM, Commerce, PLM, Supply Chain systems

Zero-code



Involves Right People at the Right Time

Supply Chain Ready

Ready from Day 1

Digital Workflows for "Building A Better Supply Chain"

Supplier Development

Supply Base Assessment Supplier Capability Assessment Supplier Performance Assessment Supplier Improvement Voice of Supplier....

Part and Material Master Data Approved Vendor/Manufacturer Lists Supplier and Purchasing Master Data Supply Chain and Manufacturing Master Data Supply Chain Master Data Management Workflow Management

Application Integration



Master Data Synchronization

Supply Chain Collaboration

NPI and Sustaining Engineering

NPI Program Mgmt (Phase-gate, Agile...) Product Engineering (Product Release...) Sustaining Engineering (ECR/ECO...) Component Engineering

Supplier Nonconformance (NCR)
Supplier Corrective Action Report(SCAR)
Supplier CAPA
RCA, FMEA.....
A3, 8D....

Supplier Quality

Sourcing & Procurement Excellence

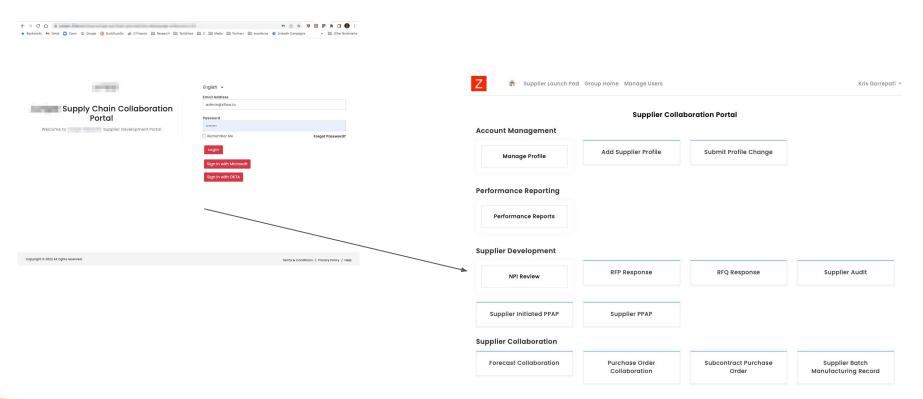
RFI/RFP/RQ/Sourcing Evaluation New Supplier Onboarding Purchase Order Collaboration Purchase Price Variance Forecast and Planning Collaboration

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Demo

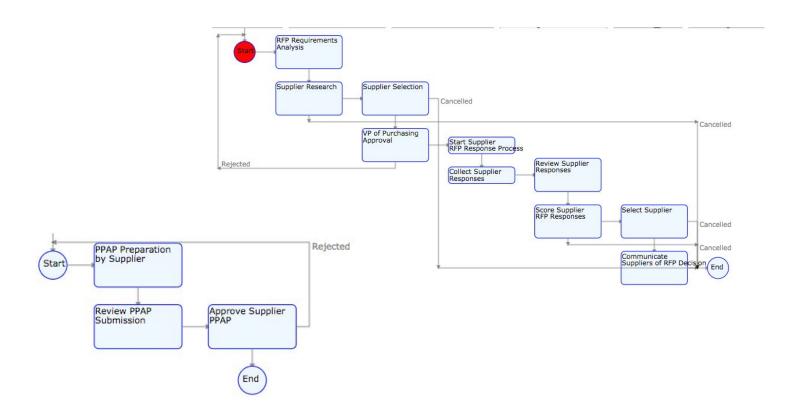
Current Supply Base Assessment New Supplier Capability Assessment Improving Supplier Readiness Day-to-Day Supplier Collaboration Made Simple Supplier Performance Reporting and Assessment

Easy and Secure Cross-functional Engagement with Existing and Prospective Suppliers



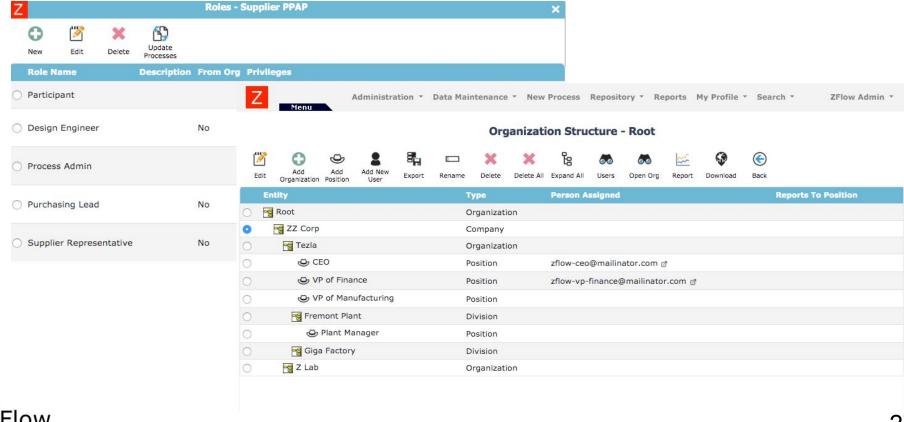


Powerful Do-it-yourself Workflow Design and Execution



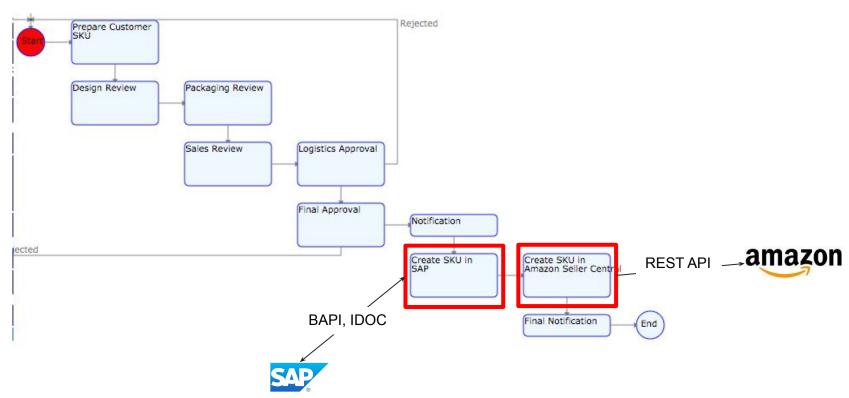


Cross-functional Team Collaboration





Seamless Systems Integration





Summary

- Proven success in many industries
- ☐ Easy to adopt and loved by users, supply chain teams and suppliers
- ☐ Easy to get started

Test Drive ZFlow

Free Pilot



For More Information

https://www.zflow.io

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