Build A Better Supply Chain

Kris Gorrepati, Manish Mathur and Hiren Shah





Agenda

- Brief Intros
- Building A Better Supply Chain
- Demonstration
- Q&A

About Cambrian Lab

Mission: To Provide Practical and Effective Solutions for Supply Chain Excellence

Team

Supply Chain, New Product Introduction, and Technology Experts from SAP, Samsung, Siemens, GM, Ford, Applied Materials

Industries

Automotive, High-tech, Semiconductor Equipment, Medical Devices, Consumer Products (From Fortune 100 to Start-ups)

Locations

San Francisco, Detroit, Boston, Houston

Expertise

- New Product Development/Introduction, Supplier Development and Quality Management
- Enterprise and Supply Chain Technology (ERP, SCM, Manufacturing, CRM, Sourcing, Finance)



Panelists

Kris Gorrepati

- 20+ years experience in New Product Development and Introduction and Supply Chain Manufacturing
- SAP, Samsung, Ford, Caterpillar
- Auto, High-tech, Software
- Michigan Tech (Mech Engg.), UCLA

Manish Mathur

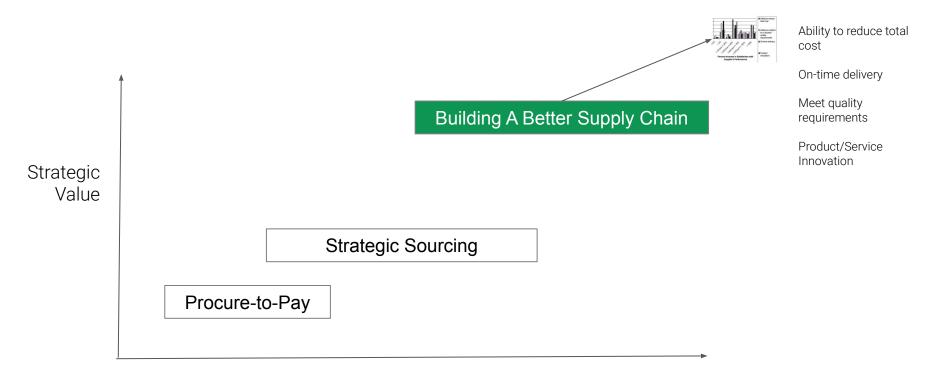
- 20+ years experience in PLM, NPI, Data Management
- Ford, GM
- Michigan Tech(Elec Engg..),
 Walsh College (MBA)

Hiren Shah

- 20+ years experience in ERP, CRM, Finance, Manufacturing
- SAP, Ford, Samsung..
- Auto, High-tech, Software
- Michigan Tech (Elec Engg.), University of Chicago



Strategic Value of Building A Better Supply Chain

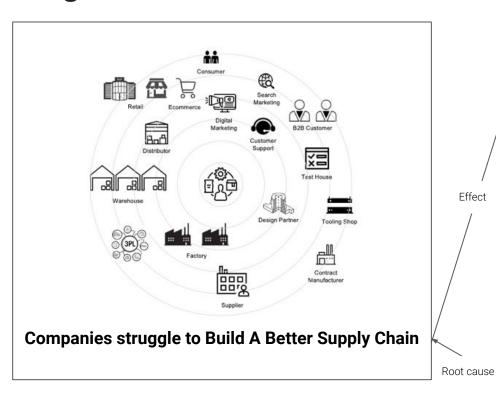


Supplier Engagement Level and Trust



"Building A Better Supply Chain" is a Challenge for most Organizations

Effect



New Product Supply Chain Launch Failure Disruption Poor Supply Chain Poor E-commerce Performance High Warranty Performance Cost Poor Product and Service Quality High Sales **Operations Cost** Lost Sales **Uniformly bad consequences**

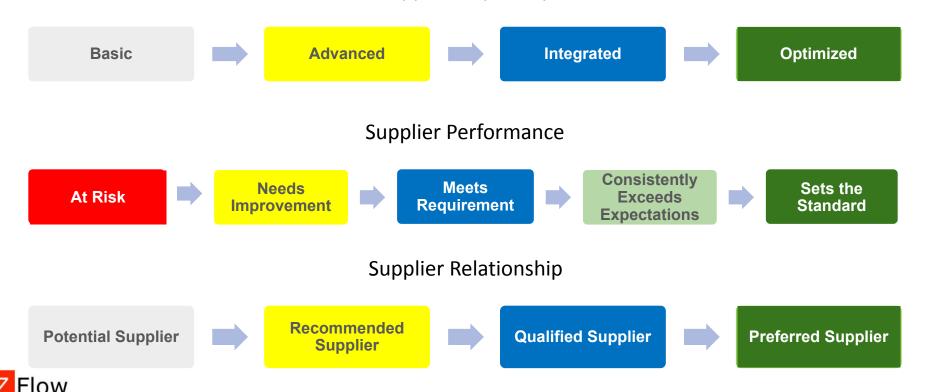
- Nothing exists in most cases
- Lack of organizational and cross-functional support
- Lack of Supplier Engagement
- Poorly designed solutions

Framework and processes are poorly supported

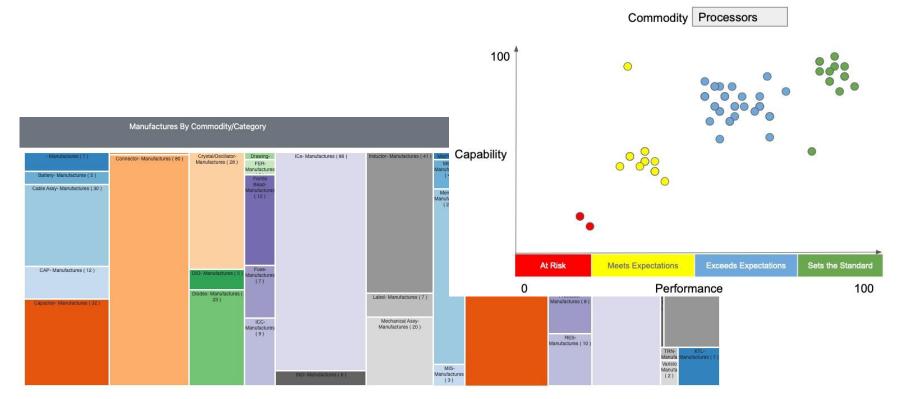


Better Supply Chain Starts with Better Suppliers

Supplier Capability

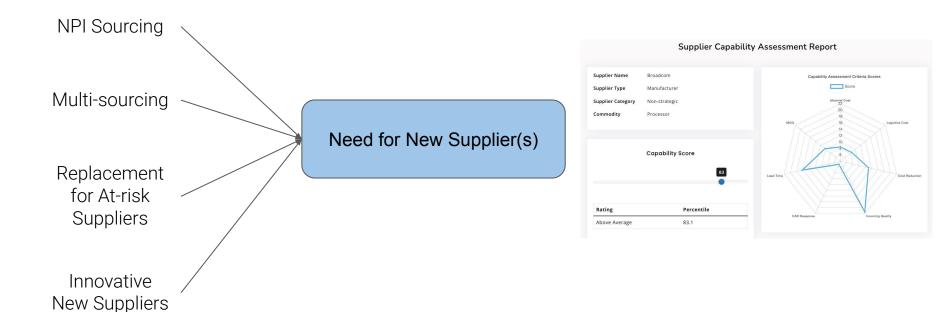


Assessment of Current Supply Base



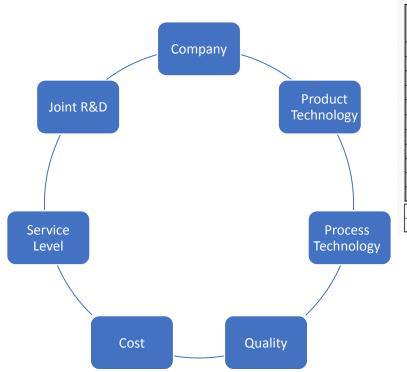


Capability Assessment for New Suppliers





Holistic Sourcing Evaluations



| Criterion | Buyer's weighting 1=low, 2=medium, 4=high | Degree of fulfillment 1=low, 2=medium, 4=high | |
|--|---|--|------------|
| | | supplier A | supplier B |
| Product technology | 4 | 2 | 4 |
| Process technology | 2 | 4 | 2 |
| Acquisition and additional costs | 2 | 2 | 1 |
| Delivery and payment terms | 1 | 2 | 4 |
| Service level and delivery reliability | 4 | 2 | 4 |
| Short lead times in flow of goods 50 | urcing Type Production | n Part | |

Strategic

Intel

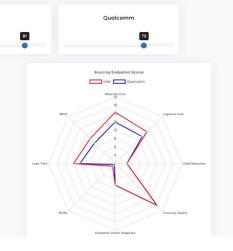
A10X A10X SOC

Capability for custom production
Capability for joint R&D
Financial stability
Importance of buyer rather low
International support

Total score (number of points)

100% minus gap

N





Supplier Development

Supply Base and for Individual Suppliers

| Supply Base Development | Commodity specific supply base awareness Multi-sourcing Quality Management System Requirement and Audits (IATF 16949, ISO 13485) Supplier Councils Training Supplier recognition and rewards Information sharing systems |
|---------------------------------|--|
| Individual Supplier Development | Tooling and capacity related investments Value analysis Supplier quality engineering work teams Co-location Joint improvement activities Technology sharing Product development collaboration |



Supplier Quality Engineering

Key Aspect of Supplier Development

Potential Supplier

Recommended Supplier

Active Supplier

Preferred Supplier

- Quality Management System Training
- Product and Process Audits
- Post-audit Corrective and Preventive Actions
- Statistical Process Control
- · Gemba walks

- Quality certifications
- · Part and process specific qualification and training
- Advanced Product Quality Planning (APQP)
- Production Part Approval Process (PPAP)
- Continuous Improvement Projects (A3, 8D..)
- Failure Reporting and Analysis
- Corrective and Preventive Action System



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Simplify Working with Suppliers On a Day-to-Day Basis

Order Placement

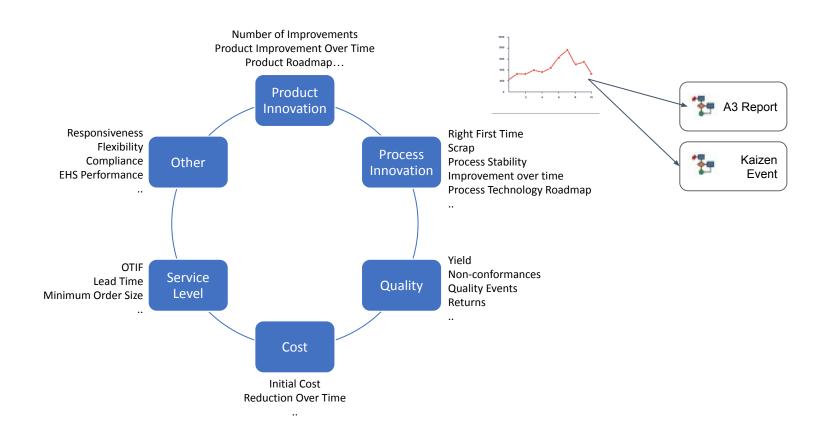
Collaborative Product / Service Development

Collaborative Forecasting

Purchase /
Manufacturing
Order
Collaboration

Supplier Quality Engineering Supplier Assessment and Development

Supplier Performance Reporting and Assessment



Demo

Current
Supply Base
Assessment

New
Supplier
Capability
Assessment

Improving Supplier Readiness Day-to-Day Collaboration Made Simple Supplier
Performance
Reporting and
Assessment

ZFlow – The Swiss Army Knife of Digital Supply Chain Workflow

Do-it-yourself Workflow

Out-of-the-box Integration to ERP, CRM, Commerce, PLM, Supply Chain systems

Zero-code



Involves Right People at the Right Time

Supply Chain Ready

Ready from Day 1

Digital Workflows for "Building A Better Supply Chain"

Supplier Development

Supply Base Assessment Supplier Capability Assessment Supplier Performance Assessment Supplier Improvement Program

.....

Part and Material Master Data Approved Vendor/Manufacturer Lists Supplier and Customer Master Data Supply Chain and Manufacturing Master Data (BOM, Routings...)

Supply Chain Master Data Management Application Integration

Z Flow

Master Data
Synchronization

Supply Chain
Collaboration

Supplier Quality Supplier Nonconformance (NCR) Supplier Corrective Action Report(SCAR) Supplier CAPA RCA, FMEA..... A3, 8D....

RFI/RFP/RFQ Sourcing Evaluation Supplier Readiness / PPAP / First Article.. New Supplier Onboarding.

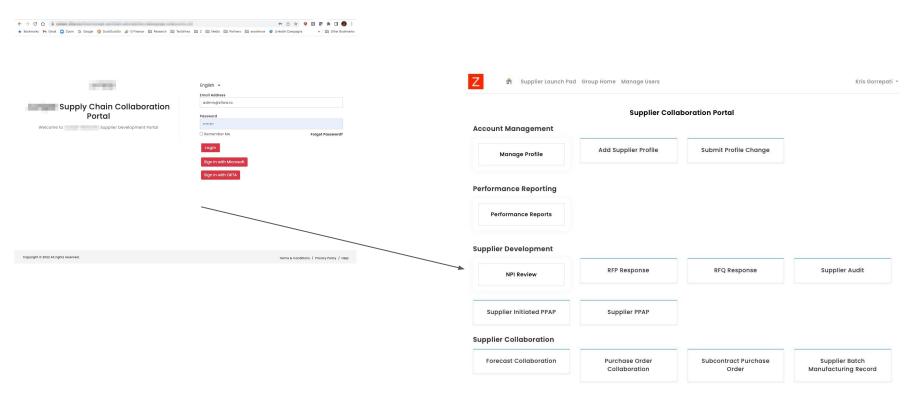
Strategic Sourcing

Procurement Excellence

Purchase Requisitions
Purchase Order Collaboration
Forecast and Planning Collaboration
Invoice Verification

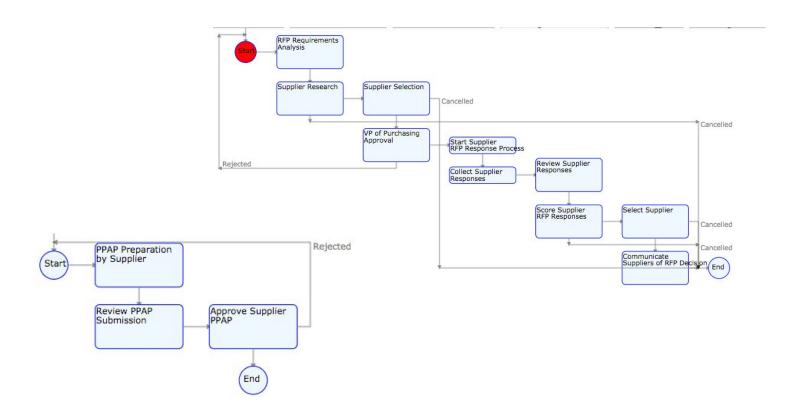
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Easy and Secure Cross-functional Engagement with Existing and Prospective Suppliers



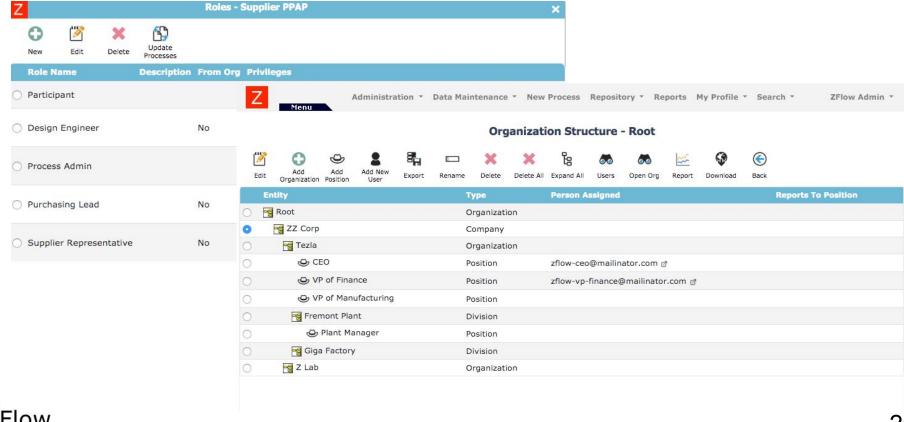


Powerful Do-it-yourself Workflow Design and Execution



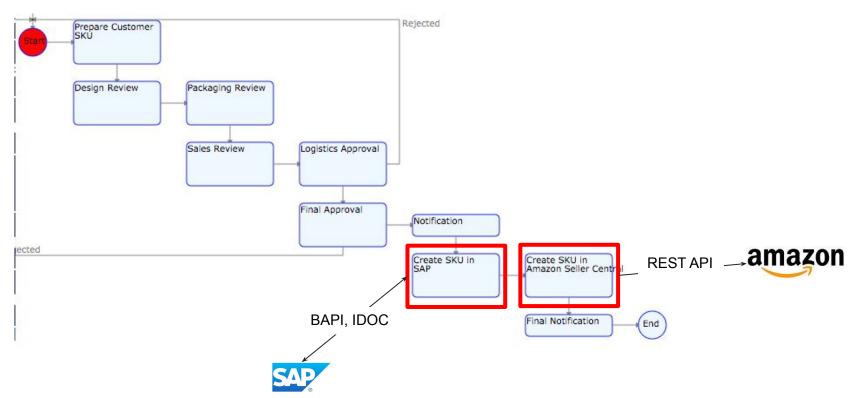


Cross-functional Team Collaboration





Seamless Systems Integration





Demo

Current Supply Base Assessment New
Supplier
Capability
Assessment

Improving Supplier Readiness Day-to-Day Collaboration Made Simple Supplier Performance Reporting and Assessment

Summary

- Proven success in many industries
- ☐ Easy to adopt and loved by users
- ☐ Easy to get started

Test Drive ZFlow

Free Proof-of-concept

Free Pilot



For More Information

https://www.zflow.io

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